

10/560495
APR 16 2005 PCT/PTO 12 DEC 2005

PCT/EP2005/051035
2004PO4831WOUS

New Patent Claims 1 and 7

1. A fault message system comprising a number of production units which are arranged spatially distributed and which have means for generating and indicating a fault signal, a fault alarm box which is constructed for receiving and for forwarding fault messages and one or more data receiving units for receiving and indicating fault messages, characterized in that a number of production units (1) are arranged to form at least one group (I-III), in that each production unit (1) is associated with a transmitting unit (3) for the wireless transmission of the fault signals, in that each group (I-III) is associated with a data receiving unit (4), in that the data receiving units (4) are connected to the fault alarm box (6) and in that the fault alarm box (6) is connected to a process computer (9).

7. A method for outputting fault messages from a number of production units which are arranged spatially distributed, in which method fault signals generated by the production units are supplied to a fault alarm box and the fault alarm box supplies a fault message to one or more data receiving units for receiving and indicating fault messages, characterized in that the production units form at least one group, in that the fault signals of the production units of a group are supplied to a data receiving unit, in that the data receiving units forward the fault signals of the respective group to the fault alarm box and in that the fault messages are additionally supplied to a process computer from the fault alarm box.